

Installation & Operating Manual
Programmable Limit Switch Job Set-Up

Cam Function (Name) and Number	"ON" Angle	"OFF" Angle
#1 Feed Advance	235°	90°
#2 Continue Cam	180°	200°
#3 Pilot Release	150°	180°
#4		
#5		
#6		
#7		
#8		

Typical Die Set-Up Chart

